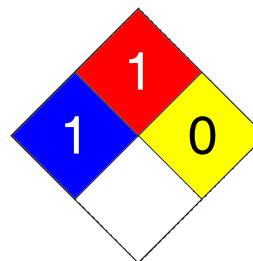


1. Product and Company Identification

Product Name	Regis™ Series
CAS #	Mixture
Product use	Extrusion / Injection Moulding
Manufacturer	Noble Polymers, LLC. 4855 37th Street SE Grand Rapids, MI 49512 US Phone: (616) 975-4987 Emergency Phone: (616) 975-4734 (after hours) Safety & Env. Manager: (616) 975-4716

LEGEND HMIS/NFPA	
Severe	4
Serious	3
Moderate	2
Slight	1
Minimal	0

Health	/ 1
Flammability	1
Physical Hazard	0
Personal Protection	B



2. Hazards Identification

Emergency overview	CAUTION Contact may cause eye and skin irritation.
Potential short term health effects	
Routes of exposure	Eye, Skin contact, Ingestion.
Eyes	Dust can cause eye irritation.
Skin	May cause irritation. Contact with molten material may cause thermal burns.
Inhalation	Dusts of this product may cause irritation of the nose, throat, and respiratory tract.
Ingestion	May cause stomach distress, nausea or vomiting.
Target organs	Eyes. Skin. Respiratory system.
Chronic effects	Prolonged or repeated exposure can cause drying, defatting and dermatitis.
Signs and symptoms	Symptoms may include redness, edema, drying, defatting and cracking of the skin. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.

3. Composition / Information on Ingredients

Ingredient(s)	CAS #	Percent
Proprietary mixture	Trade Secret	90 - 100

4. First Aid Measures

First aid procedures	
Eye contact	Flush with cool water. Remove contact lenses, if applicable, and continue flushing. Obtain medical attention if irritation persists.
Skin contact	Flush with cool water. Wash with soap and water. Obtain medical attention if irritation persists.
Inhalation	If symptoms develop move victim to fresh air. If symptoms persist, obtain medical attention.
Ingestion	Do not induce vomiting. Rinse mouth with water, then drink one or two glasses of water. Obtain medical attention. Never give anything by mouth if victim is unconscious, or is convulsing.
Notes to physician	Symptoms may be delayed.

General advice

If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Avoid contact with eyes and skin. Keep out of reach of children.

5. Fire Fighting Measures

Flammable properties	Not flammable by OSHA criteria.
Extinguishing media	
Suitable extinguishing media	Treat for surrounding material.
Unsuitable extinguishing media	Not available
Protection of firefighters	
Specific hazards arising from the chemical	Not available
Protective equipment for firefighters	Firefighters should wear full protective clothing including self contained breathing apparatus.
Hazardous combustion products	May include and are not limited to: Oxides of carbon. Oxides of nitrogen.
Explosion data	
Sensitivity to mechanical impact	Not available
Sensitivity to static discharge	Not available

6. Accidental Release Measures

Personal precautions	Keep unnecessary personnel away. Do not touch or walk through spilled material. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep people away from and upwind of spill/leak.
Methods for containment	Prevent entry into waterways, sewers, basements or confined areas.
Methods for cleaning up	Before attempting clean up, refer to hazard data given above. Use broom or dry vacuum to collect material for proper disposal without raising dust. Rinse area with water. Prevent large spills from entering sewers or waterways. Contact emergency services and supplier for advice.

7. Handling and Storage

Handling	Use good industrial hygiene practices in handling this material.
Storage	Keep out of reach of children. Store in a closed container away from incompatible materials.

8. Exposure Controls / Personal Protection

Exposure limits	
Ingredient(s)	Exposure Limits
Proprietary mixture	ACGIH-TLV Not established OSHA-PEL Not established
Engineering controls	Use only under good ventilation conditions or with respiratory protection.
Personal protective equipment	
Eye / face protection	Wear chemical goggles; face shield (if handling molten material).
Hand protection	Impervious gloves. Confirm with reputable supplier first.
Skin and body protection	Use of an impervious apron is recommended.
Respiratory protection	Where exposure guideline levels may be exceeded, use an approved NIOSH respirator.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. Wash hands before breaks and immediately after handling the product.

9. Physical & Chemical Properties

Appearance	Pellet
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Color	Not available
Form	Solid
Odor	Rubber
Odor threshold	Not available
Physical state	Solid
pH	Not available
Freezing point	Not available
Boiling point	Not available
Flash point	Not available
Evaporation rate	Not available
Flammability limits in air, lower, % by volume	Not applicable
Flammability limits in air, upper, % by volume	Not applicable
Vapor pressure	Not available
Vapor density	Not available
Specific gravity	0.95 - 1.25
Octanol/water coefficient	Not available
Solubility (H2O)	Insoluble
Auto-ignition temperature	Not available

10. Chemical Stability & Reactivity Information

Chemical stability	Stable under recommended storage conditions.
Conditions to avoid	Excessive heat. Do not mix with other chemicals.
Incompatible materials	Acids. Oxidizers.
Hazardous decomposition products	May include and are not limited to: Oxides of carbon. Oxides of nitrogen.
Possibility of hazardous reactions	Hazardous polymerization does not occur.

11. Toxicological Information

Component analysis - LC50

Ingredient(s)	LC50
Proprietary mixture	Not available

Component analysis - Oral LD50

Ingredient(s)	LD50
Proprietary mixture	Not available

Effects of acute exposure

Eye	Dust can cause eye irritation.
Skin	May cause irritation. Contact with molten material may cause thermal burns.
Inhalation	Dusts of this product may cause irritation of the nose, throat, and respiratory tract.
Ingestion	May cause stomach distress, nausea or vomiting.
Sensitization	Non-hazardous by OSHA criteria.
Chronic effects	Non-hazardous by OSHA criteria.
Carcinogenicity	Non-hazardous by OSHA criteria.
Mutagenicity	Non-hazardous by OSHA criteria.
Reproductive effects	Non-hazardous by OSHA criteria.
Teratogenicity	Non-hazardous by OSHA criteria.

12. Ecological Information

Ecotoxicity	Not available
Environmental effects	Not available
Aquatic toxicity	Not available

Persistence / degradability	Not available
Bioaccumulation / accumulation	Not available
Partition coefficient	Not available
Mobility in environmental media	Not available
Chemical fate information	Not available

13. Disposal Considerations

Waste codes	Not available
Disposal instructions	Review federal, provincial, and local government requirements prior to disposal.
Waste from residues / unused products	Not available
Contaminated packaging	Not available

14. Transport Information

U.S. Department of Transportation (DOT)

Not regulated as dangerous goods.

15. Regulatory Information

US Federal regulations This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.

CERCLA/SARA Hazardous Substances - Not applicable.

Occupational Safety and Health Administration (OSHA)

29 CFR 1910.1200 hazardous chemical No

CERCLA (Superfund) reportable quantity

None

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No
 Delayed Hazard - No
 Fire Hazard - No
 Pressure Hazard - No
 Reactivity Hazard - No

Section 302 extremely hazardous substance No

Section 311 hazardous chemical No

Clean Air Act (CAA) Not available

Clean Water Act (CWA) Not available

Safe Drinking Water Act (SDWA) Not available

Drug Enforcement Agency (DEA) Not available

Food and Drug Administration (FDA) Not available

State regulations This product does not contain a chemical known to the State of California to cause cancer, birth defects or other reproductive harm.

Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other Information

Disclaimer

Information contained herein was obtained from sources considered technically accurate and reliable. While every effort has been made to ensure full disclosure of product hazards, in some cases data is not available and is so stated. Since conditions of actual product use are beyond control of the supplier, it is assumed that users of this material have been fully trained according to the requirements of all applicable legislation and regulatory instruments. No warranty, expressed or implied, is made and supplier will not be liable for any losses, injuries or consequential damages which may result from the use of or reliance on any information contained in this document.

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